

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Alteq de México, S.A. de C.V.

Av. Las Puentes # 224, Colonia Las Puentes 2 Sector San Nicolás de los Garza, Nuevo León, México. C.P. 66460

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional, Chemical, Mass, Force and Weighing Devices, Mechanical, Time and Frequency, Electrical and Thermodynamic Calibration
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Initial Accreditation Date:

Issue Date:

Expiration Date:

November 12, 2020

November 19, 2024

February 28, 2027

Accreditation No.:

Certificate No.:

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L24-894

Szerszen President

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Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjlabs.com





Alteq de México, S.A. de C.V.

Av. Las Puentes # 224, Colonia Las Puentes 2 Sector San Nicolás de los Garza, Nuevo León, México. C.P. 66460 Contact Name: David A. Treviño Moral. Phone: 818-350-1053

Accreditation is granted to the facility to perform the following calibrations:

Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Pin Gauges ^{FO}	0.001 mm to 25.4 mm	$(0.84 + x 2.9 \times 10^{-3} L) \mu m$	Digital Outside	Euramet-cg-6
Feeler Gauges ^{FO}	0.001 mm to 25.4 mm	$(0.84 + x 2.9 \times 10^{-3} L) \mu m$	Micrometer	JIS B 7524
Gauge Blocks ^{FO}	1 to 1 016 mm	$(0.17 + 3.7 \times 10^{-3} L) \mu m$	Gauge Blocks and Digital Indicators	NMX-CH-3650-IMNC
Ring Gauges ^{FO}	5 mm to 300 mm	$(0.011 + 3.4 \times 10^{-3} L) \mu m$	Gauge Blocks and Micrometer Heads and (accessories)	ATE-063 Internal Procedure
Micrometer Standards ^{FO}	Up to 1 016 mm	$(0.2 + 3.8 \times 10^{-3} L) \mu m$	Gauge Blocks and Indicators Digital	NMX-CH-3650-IMNC
Squares ^{FO}	5° to 90°	0.065°	Digital Protractor and Angle Blocks	NMX-CH-151-IMNC
Surface Plates (overall flatness only) ^{FO}	100 mm to 1 830 mm (Diagonal Length)	$(3.7 + 4.5 \times 10^{-3} L) \mu m$	Digital Indicator Parallel Set and Gauge Blocks	JIS B 7513
Radius Gauges ^{FO}	Up to 50.8 mm	$(0.91 + 1.1 \times 10^{-3} L) \mu m$	Microscope	ATE-069 Internal Procedure
Sieve ^{FO}	Up to 50.8 mm	$(0.91 + 1.1 \times 10^{-3} L) \mu m$		ASTM E-11
Thread Ring Gauges Pitch Diameter Minor Diameter ^{FO}	1 mm to 68 mm	(0.91 + 1.1 x 10 ⁻³ L) μm	Micrometer Heads /Digital Micrometer and Thread Pitch	JIS B 0251
Thread Plug Gauges Pitch Diameter Major Diameter ^{FO}	1 mm to 68 mm	$(1.5 + 4.8 \times 10^{-3} L) \mu m$	Master Inserts	
Inside Micrometers ^{FO}	Up to 508 mm	$(0.58 + 3 \times 10^{-3} \text{L}) \mu\text{m}$	Gauge Blocks	JIS B 7502
Micrometer Heads ^{FO}	Up to 76 mm	$(0.58 + 8.3 \times 10^{-4} L) \mu m$		
Digital and Dial Calipers ^{FO}	Up to 2 032 mm	$(5.8 + 1.9 \times 10^{-3} L) \mu m$		JIS B 7507
Hole Gauges ^{FO}	1 mm to 300 mm	$(0.58 + 2.4 \times 10^{-3} L) \mu m$		JIS B 7515
Height Gauges ^{FO}	Up to 1 016 mm	$(0.58 + 3.4 \times 10^{-3} L) \mu m$		ASTM E797
Thickness Gauges (steel) ^{FO}	1 mm to 508 mm	$(0.58 + 3 \times 10^{-3} L) \mu m$		
Thickness Gauges (plastic) ^{FO}	0.024 mm to 5 mm	(0.56 +1.85L) μm	Plastic Shims (Standards)	ATE-016 Internal Procedure
Measuring Tapes ^{FO}	0.1 m to 20 m	$(0.089 + 2 \times 10^{-6} \text{L}) \text{ mm}$	Steel Rule and Optical Mini Comparator	JIS B 7512



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Dimensional

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Measuring Pi Tape ^{FO}	100 mm to 20 000 mm	$(0.089 + 2 \times 10^{-6} L) \text{ mm}$	Steel Rule and	NOM-CH-046-SCFI
Precision Rules and Scale (Plastic, Steel, Glass, Aluminum) ^{FO}	28 mm to 2 000 mm	(0.092 + 3 x 10 ⁻⁶ L) mm	Optical Mini Comparator	ЛS В 7516
ReticleFO	0.001 mm to 50.8 mm	$(0.088 + 0.13 \times 10^{-3} L) \mu m$	Micrometer Head	ASTM E1951
Digital and Dial Test Indicators ^{FO}	Up to 179 mm	$(0.12 + 2.9 \times 10^{-3} L) \mu m$	Gauge Blocks	JIS B 7503
Digital Indicators ^{FO}	Up to 51 mm	$(0.9 + 1.2 \times 10^{-3} \text{L}) \mu\text{m}$	Micrometer Head	
Outside Micrometers Digital / Analog ^{FO}	1 mm to 1 016 mm	$(0.58 + 3.4 \times 10^{-3} L) \mu m$	Gauge Blocks	JIS B 7502
Depth Micrometers ^{FO}	1 mm to 300 mm	$(0.58 + 2.4 \times 10^{-3} L) \mu m$		JIS B 7518
Profile Projectors FO X Axis Linearity Y Axis Linearity	1 mm to 508 mm	(0.58 + 3 x 10-3L) μm	7	JIS B 7184
Profile Projectors FO Angularity	1° to 360°	0.005 8°	Angle Blocks	
Microscopes ^{FO} X Axis Linearity Y Axis Linearity FO	1 mm to 300 mm 1 mm to 300 mm	$(0.58 + 2.4 \times 10^{-3} L) \mu m$ $(0.58 + 2.4 \times 10^{-3} L) \mu m$	Gauge Blocks	ЛS В 7153
Microscope FO Angularity	1° to 360°	0.005 8°	Angle Blocks	
Protractors ^{FO}	1° to 180°	0.005 8°		NMX-CH-151- IMNC
Precision Levels ^{FO}	0.01 mm/m to 1.57 mm/m	0.94 μm/m	Micrometer Head	JIS B 7510

Chemical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED	CALIBRATION EQUIPMENT AND REFERENCE	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
pH Meters, Controllers Recorders ^{FO} @ 25 °C	4 pH, 7pH and 10 pH	AS AN UNCERTAINTY (±) 0.017 pH	Certified Buffer Solutions Thermometer Fluke 51	ATE-030 Internal Procedure
Conductivity Meters Controllers and	100 μS/cm @25°C 147 μS/cm @25°C	0.5 μS/cm 0.7 μS/cm	Certified Conductivity	ATE-015 Internal Procedure
Recorders ^{FO}	500 μS/cm @25°C 1 000 μS/cm @25°C	2 μS/cm 3 μS/cm	Standards Thermometer Fluke 51	
	1 413 μS/cm @25°C 10 000 μS/cm @25°C	4 μS/cm 30 μS/cm	Fluke 31	

Issue: 11/2024 This supplement is in conjunction with certificate #L24-894





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Accreditation is granted to the facility to perform the following calibrations:

Mass, Force and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Density Measuring Device	Up to 0.6 g/cm ³	0.000 61 g/cm ³	Balance,	ATE-018
- Liquid ^{FO}	Up to 2 g/cm ³	0.000 79 g/cm ³	Thermometer	Internal Procedure
Dynamometers, Tensile	UP to 98.06 N	(9 x 10 ⁻⁶⁺ 0.005 8L) N	Standard Weights	ATE-014
Testing Machine and Load	Up to 980.66 N	$(4 \times 10^{-5} + 0.554L) \text{ N}$	Set / Load Cell	Internal Procedure
Cell (Tension and/or Compression) ^{FO}	Up to 9.806 kN	$(1 \times 10^{-6} + 0.084L) \text{ kN}$		
compression)	Up to 19.613 kN	$(8 \times 10^{-6} + 0.051 \text{ 1L}) \text{ kN}$		
Testing Machine Universal (Compresion) FO	Up to 294.2 kN	(1 x 10 ⁻⁴ + 0.223L) kN	Load Cell	
Mass Weights	1 mg	0.007 mg	Standard Weight	OIML R 111-1
Class F1, F2, M1, M2 and M3 ^{FO}	2 mg	0.007 mg	Class E2	(1/3 EMT class)
IVI3	5 mg	0.007 mg		
	10 mg	0.009 mg		
	20 mg	0.01 mg		
	50 mg	0.013 mg		
	100 mg	0.016 mg		
	200 mg	0.02 mg		
	500 mg	0.026 mg		
	1 g	0.033 mg		
	2 g	0.04 mg		
	5 g	0.05 mg		
	10 g	0.066 mg		
	20 g	0.083 mg		
	50 g	0.1 mg		
	100 g	0.16 mg	-	
	200 g	0.33 mg		
	500 g	0.83 mg		
	1 000 g	1.6 mg	1	
	2 000 g	3.3 mg	1	
	5 000 g	8.3 mg		
Weights Class	10 000 g	0.05 g	Standard Weight	
F2, M1, M2 and M3 ^{FO}	20 000 g	0.1 g	Class F1	
	50 000 g	0.25 g		



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Weights Class	100 kg	5.3 g	Standard Weight Class	OIML R 111-1
M2 and M3 ^{FO}	200 kg	10 g	M1	(1/3 EMT class)
	500 kg	27 g		
Balances ^{FO}	0.001 g to 1 g (Res.= 0.000 1 mg)	(9 x 10 ⁻³ + 1.21 x 10 ⁻³ Wt) mg	Standard Weights Class OIML E2 and	Euramet_cg-18
	1 g to 2 g (Res.= 0.000 1 mg)	$(7 \times 10^{-3} + 1.21 \times 10^{-2} \text{Wt}) \text{ mg}$	OIML R 111-1	
	2 g to 5 g (Res.= 0.000 1 mg)	$(3.9 \times 10^{-3} + 1.21 \times 10^{-2} \text{Wt})$ mg		
	0.001 g to 10 g (Res.= 0.001 mg)	$(2.5 \times 10^{-3} + 1.21 \times 10^{-2} \text{Wt})$ mg		
	10 g to 20 g (Res.= 0.001 mg)	$(1.5 \times 10^{-3} + 1.21 \times 10^{-2} \text{Wt})$		
	20 g to 50 g (Res.= 0.001 mg)	$\begin{array}{c} 1.1 \times 10^{-3} + 1.21 \times 10^{-2} \text{Wt} \\ \text{mg} \end{array}$		
	50 g to 100 g (Res.= 0.001 mg)	$(1 \times 10^{-3} + 1.21 \times 10^{-2} \text{Wt}) \text{ mg}$		
	100 g to 200 g (Res.= 0.001 mg)	$(9 \times 10^{-4} + 1.21 \times 10^{-2} \text{Wt}) \text{ mg}$		
	0.01 g to 500 g (Res.= 0.01 mg)	(9 x 10 ⁻⁴ + 1.49 x 10 ⁻² Wt) mg		
	0.01 g to 1 000 g (Res.= 0.1 mg)	$(8 \times 10^{-4} + 8.18 \times 10^{-2} \text{Wt}) \text{ mg}$		
	0.01 g to 2 000 g (Res.= 0.005 g)	$(2 \times 10^{-6} + 4.1 \times 10^{-3} \text{Wt}) \text{ g}$	Standard Weights Class OIML F1	
	0.1 g to 5 000 g (Res.= 0.01 g)	$(2 \times 10^{-6} + 8.2 \times 10^{-3} \text{Wt}) \text{ g}$		
	0.000 1 kg to 10 kg (Res.= 0.02 g)	$(1.7 \times 10-3 + 1.63 \times 10^{-2} \text{Wt}) \text{ g}$		
	0.000 1 kg to 30 kg (Res.= 0.05 g)	$(1.5 \times 10^{-3} + 4.08 \times 10^{-2} \text{Wt}) \text{ g}$		
Scale ^{FO}	0.01 kg to 50 kg (Res.= 1 g)	(0.012 7 + 0.817Wt) g	Standard Weights Class OIML F1 and M1	Euramet_cg-18
	0.01 kg to 100 kg (Res.= 2 g)	(0.017 2 + 1.633Wt) g		
	0.01 kg to 200 kg (Res.= 5 g)	(0.015 3 + 4.083Wt) g		
	0.1 kg to 500 kg (Res.= 10 g)	(0.017 2 + 8.163Wt) g		



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Mass, Force and Weighing Devices

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Scale ^{FO}	0.1 kg to 1 000 kg (Res.=20 g)	(0.017 2 + 16.328Wt) g	Standard Weights Class OIML F1 and	Euramet_cg-18
	0.1 kg to 1 500 kg (Res.= 50 g)	(0.012 8 + 40.824Wt) g	M1	
	1 500 kg to 2 000 kg (Res.= 50 g)	(0.015 3 + 40.823Wt) g		
	2 000 kg to 2 500 kg (Res.= 50 g)	(0.017 2 + 40.823Wt) g		
	2 500 kg to 5 000 kg (Res.= 50 g)	(0.018 7 + 40.823Wt) g	Standard Weights M1	

Mechanical

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Indirect Verification	70 HR15N to 77 HR15N	0.43 HR15N	Indirect Verification	ASTM E18
of Rockwell Hardness Testers HR15N ^{FO}	78 HR15N to 88 HR15N	0.13 HR15N	per using Hardness Test Blocks	
Testers fix 151v	90 HR15N to 92 HR15N	0.1 HR15N	Test blocks	
Indirect Verification	74 HR15TW to 80 HR15TW	0.22 HR15TW	40	
of Rockwell Hardness Testers HR15TW ^{FO}	81 HR15TW to 86 HR15TW	0.14 HR15TW		
Testers HR151 W	87 HR15TW to 93 HR15TW	0.4 HR15TW		
Indirect Verification	40 HRBW to 59 HRBW	1 HRBW		
of Rockwell Hardness	60 HRBW to 79 HRBW	0.29 HRBW		
Testers HRBW ^{FO}	80 HRBW to 100 HRBW	0.43 HRBW		
Indirect Verification	20 HRC to 30 HRC	0.37 HRC		
of Rockwell Hardness	35 HRC to 55 HRC	0.34 HRC		
Testers HRCFO	60 HRC to 65 HRC	0.33 HRC		
Pneumatic Positive	0.025 inH ₂ O to 4 inH ₂ O	0.001 5 inH ₂ O	Water Column and	ATE-091
Pressure: Water Columns ^{FO}	4.1 inH ₂ O to 40 inH ₂ O	0.005 inH ₂ O	Fluke Pressure Module	Internal Procedure CEM ME-020
Pneumatic Positive	0.15 psig to 5 psig	0.000 66 psi	Fluke Pressure	ATE-001/ATE-067
Pressure: Transducers,	5 psig to 30 psig	0.001 8 psi	Module and Display	Internal Procedure
Pressure Gages, Safety Valve and Recorders ^{FO}	30 psig to 300 psig	0.014 psi	unit	
	300 psig to 1 500 psig	0.16 psi		
	1 500 psig to 5 000 psig	0.22 psi		
	5 000 psig to 10 000 psig	2.2 psi	Digital Pressure Gauge	



Issue: 11/2024



Certificate of Accreditation: Supplement

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Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Vacuum Gauges ^{FO}	-22 inHg to 0 inHg	0.008 1 inHg	Fluke Pressure Module	ATE-001/ATE-067
			and Display unit	Internal Procedure
Direct verification of Durometer Hardness Tester Types A, B, C, D, O, & DO ^{FO} Extension at zero reading	4.445 N to 44.45 N	0.29 N	Digital Microscope	ASTM D2240
Indentor Shape (Not all parameters apply to all of Indentor Extension	0 mm to 5 mm 0 mm to 12 mm 25° to 40°	0.58 μm 0.58 μm 0.065°		
Indentor Diameter Indentor Tip Radius Indentor Tip Angle	0.55 N to 8.05 N	0.29 N	Electronic Balance	
Durometer Indenter Spring: Types A, B and O Types C, D and DO				
Digital, Dial, Click and Preset Torque Meters (Clockwise and Counterclockwise) ^{FO}	0.56 N· m to 5.65 N·m (5 lb.in to 50 lb.in) 2.83 N·m to 28.25 N·m (25 lb.in to 250 lb.in) 33.9 N·m to 339 N·m (25 lb.ft to 250 lb.ft)	0.006 N·m 0.018 N·m 0.034 N·m	Torque Analyzer	ASME B107.300
Torque Analyzer and Calibrators (Clockwise and Counter Clockwise) ^{FO}	Up to 68 N·m (Up to 50) lbf·ft 68.1 N·m to 204 N·m (51 to 150) lbf·ft	0.005 9 N·m 0.012 N·m	Standard Weights and Torque Arm	CENAM Technical Guide
,	204.1 N·m to 476 N·m (151 to 350) lbf·ft 476.1 N·m to 612 N·m (351 to 450) lbf·ft	0.025 N·m 0.034 N·m		
	612.1 N·m to 816 N·m (451 to 600) lbf·ft	0.044 N·m		



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Flow Meter ^O	0.51 L/min to 5 L/min	0.019 L/min	Jug and Totem Master	ATE-090
	5.1 L/min to 30 L/min	0.075 L/min		Internal Procedure
	30.1 L/min to 100 L/min	0.45 L/min		CENAM Technical Guide
	100.1 L/min to 1 000 L/min	0.5 L/min		Guide
Viscosity Cups ^{FO}	120.2 cSt to 162.1 cSt	0.35 cSt	Viscosity Solutions	ATE-031
(ISO, Zahn, Ford,	230.9 cSt to 322 cSt	0.67 cSt	Thermometer	Internal Procedure
Shell) @ (20 to 25) °C	402.7 cSt to 541.7 cSt	1.2 cSt		
Viscometers ^{FO}	Up to 10 mm2/s	0.17 % of reading		
@ (15°C to 45) °C	10 mm2 /s to 100 mm2/s	0.22 % of reading		
	100 mm2 /s to 1 000 mm2/s	0.29 % of reading		
	1 000 mm2 /s to 10 000 mm2/s	0.38 % of reading		
Micropipettes ^{FO}	1 μl to 10 μl	0.13 μl	Analytical Balance and	ATE-012
	11 μl to 100 μl	0.14 μl	Digital Balance Thermometer	Internal Procedure CENAM Technical
	101 μl to 1 000 μl	0.47 μl	Thermometer	Guide
Volume -	1 ml to 200 ml	0.007 3 ml		
Pycnometers, Pipettes,	200 ml to 1 000 ml	0.007 4 ml		
Test Tube, Burette, Volumetric Flask,	1 000 ml to 5 000 ml	0.047 ml		
Volumetric Tiask, Volumetric Cone,	5 000 ml to 30 000 ml	0.19 ml	J	
Graduated Cylinder Test Tubes and Jars ^{FO}				
Volumetric Containers ^O	30 L to 1 000 L	0.22 L	Scale and Thermometer	

Time and Frequency

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Tachometers ^{FO}	60 rpm to 18 000 rpm	0.93 rpm	Standard Digital	ATE-050
	18 001 rpm to 36 000 rpm	1.3 rpm	Tachometer	Internal Procedure
	36 001 rpm to 96 000 rpm	2.5 rpm	Shimpo Internal	
Stopwatches, Timers ^{FO}	15 s to 3 600 s	0.14 s	Standard Digital	NIST 960-12
	3 601 s to 18 000 s	0.18 s	Chronometer Citizen	
	18 001 s to 86 400 s	0.2 s		



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Time and Frequency

Time and Trequency				
MEASURED	RANGE	CALIBRATION AND	CALIBRATION	CALIBRATION
INSTRUMENT,	(AND SPECIFICATION	MEASUREMENT	EQUIPMENT AND	MEASUREMENT
QUANTITY OR GAUGE	WHERE APPROPRIATE)	CAPABILITY EXPRESSED	REFERENCE	METHOD OR
	·	AS AN UNCERTAINTY (±)	STANDARDS USED	PROCEDURES USED
Revolutions Counter ^{FO}	150 rpm to 2 000 rpm	1.5 rpm	Direct Comparisons and	ATE-050
			Optical Counter	Internal Procedure
Frequency Source ^{FO}	45 Hz to 120 Hz	0.002 5 % of reading	Fluke Calibrator 5500A	ATE-075
	120 Hz to 1 000 Hz	0.002 5 % of reading		Internal Procedure
	1 kHz to 10 kHz	0.002 5 % of reading		
	10 kHz to 100 kHz	0.002 5 % of reading		
Frequency Measure FO	45 Hz to 1 000 Hz	0.031 % of reading	6 ½ DMM Keithley	ATE-025
	1 kHz to 10 kHz	0.042 % of reading		Internal Procedure
	10 kHz to 100 kHz	0.071 % of reading		

Electrical

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Equipment to Source	3.3 nF to 10 nF	0.56 % of reading	Fluke Calibrator 5500A	ATE-082 Internal
Capacitance ^{FO}	10 nF to 30 nF	0.56 % of reading		Procedure
	30 nF to 100 nF	0.34 % of reading		
	100 nF to 300 nF	0.34 % of reading		
	0.3 μF to 1 μF	0.34 % of reading		
	1 μF to 3 μF	0.35 % of reading		
	3 μF to 10 μF	0.46 % of reading		
	10 μF to 30 μF	0.46 % of reading		
	30 μF to 100 μF	0.51 % of reading		
Equipment to Measure	4 nF to 40 nF	2.2 % of reading		ATE-089 Internal Procedure
Capacitance ^{FO}	40 nF to 400 nF	2.2 % of reading		
	400 nF to 1 000 nF	2.2 % of reading		
	1 000 nF to 4 000 nF	2.1 % of reading		
	4 μF to 40 μF	2.1 % of reading		
	40 μF to 400 μF	2.1 % of reading		
Equipment to Measure	0.2 μA to 200 μA	0.056 % of reading	6 ½ DMM Keithley	ATE-054
DC Current ^{FO}	0.2 mA to 2 mA	0.044 % of reading		Internal Procedure
	2 mA to 20 mA	0.044 % of reading		
	20 mA to 200 mA	0.044 % of reading		
	0.21 A to 2 A	0.1 % of reading		





Alteq de México, S.A. de C.V.

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Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Equipment to Measure DC Current ^{FO}	2 A to 10 A	0.28 % of reading	Fluke 45 4½ DMM	ATE-054
	10 A to 550 A	2.2 % of reading	Clamp Meter Fluke 375	Internal Procedure
Equipment to Measure	0.2 μA to 200 μA	12 % of reading	6 ½ DMM Keithley	ATE-056 Internal Procedure
AC Current At the listed frequencies	0.2 mA to 2 mA	0.2 % of reading		
50 Hz to 1 kHz ^{FO}	2 mA to 20 mA	0.2 % of reading		
	20 mA to 200 mA	0.2 % of reading		
	0.2 A to 2 A	0.2 % of reading		
	2 A to 10 A	1.2 % of reading	Fluke 45 4½ DMM	
	10 A to 550 A	2.5 % of reading	Clamp Meter Fluke 375	
Equipment to Source	0.3 mA to 3.3 mA	0.011 % of reading	Fluke Calibrator	ATE-053
DC Current ^{FO}	3.3 mA to 33 mA	0.011 % of reading	5500A In	Internal Procedure
	33 mA to 300 mA	0.011 % of reading		
	0.3 A to 2 A	0.011 % of reading		
	2 A to 11 A	0.033 % of reading		
	11 A to 550 A	0.61 % of reading	Fluke 5500A/Coil	
Equipment to Source	0.3 mA to 3.3 mA	0.1 % of reading	Fluke Calibrator	ATE-061 Internal Procedure
AC Current ^{FO}	3.3 mA to 33 mA	0.1 % of reading	5500A Internal Proce	
At the listed frequencies 50 Hz to 1 kHz	33 mA to 330 mA	0.1 % of reading		
	0.3 A to 1 A	0.1 % of reading		
	1 A to 11 A	0.082 % of reading		
	11 A to 550 A	0.75 % of reading	Fluke 5500A/Coil	
Inductance Source ^{FO} 100 Hz and 1 kHz	1 mH to 10 mH	2 % of reading	Inductance	ATE-083
	11 mH to 100 mH	2 % of reading	Substitute	Internal Procedure
	0.101 H to 0.9 H	2 % of reading		
	1 H to 10 H	2 % of reading		
Electrical Simulation of Power Level Indicators ^{FO} @ 1 kHz	-30 dB to 60 dB	0.5 % of reading	Extech DDM 4.5 dig	ATE-041 Internal Procedure



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Electrical Simulation of Sound Pressure Level ^{FO}	80 dB to 130 dB	0.044 % of reading	Fluke Calibrator 5500A	ATE-041 Internal Procedure
Indicators @ 1 kHz Equipmento to Measure	2 Ω to 20 Ω	0.096 % of reading	6 ½ DMM Keithley	ATE-058
Resistance ^{FO}	20 Ω to 200 Ω	0.016 % of reading	6 72 Bivilvi Hereinieg	Internal Procedure
	200 Ω to 1 000 Ω	0.016 % of reading		
	1 kΩ to 20 kΩ	0.016 % of reading		
	20 kΩ to 200 kΩ	0.016 % of reading		
	200 kΩ to 1 000 kΩ	0.019 % of reading		
	1 MΩ to 20 MΩ	0.027 % of reading		
	20 MΩ to 330 MΩ	0.16 % of reading		
	330 MΩ to 1 000 MΩ	2.1 % of reading	Insulation Tester	ATE-058
	350 1/12 10 1 000 1/12	211 /v or realing	Megger	Internal Procedure CENAM Technical Guide
Equipment to Source	1 Ω to 10 Ω	0.097 % of reading	Fluke Calibrator 5500A	ATE-057
Resistance ^{FO}	10 Ω to 30 Ω	0.06 % of reading		Internal Procedure
	30 Ω to 100 Ω	0.024 % of reading		
	100 Ω to 300 Ω	0.014 % of reading		
	$0.3 \text{ k}\Omega$ to $1 \text{ k}\Omega$	0.014 % of reading		
	$1 \text{ k}\Omega$ to $3 \text{ k}\Omega$	0.012 % of reading		
	$3 \text{ k}\Omega$ to $10 \text{ k}\Omega$	0.012 % of reading		
	$10 \text{ k}\Omega$ to $30 \text{ k}\Omega$	0.011 % of reading		
	30 kΩ to 100 kΩ	0.011 % of reading		
	$100 \text{ k}\Omega$ to $300 \text{ k}\Omega$	0.014 % of reading		
	0.3 MΩ to 1 MΩ	0.014 % of reading		
	1 ΜΩ to 3 ΜΩ	0.017 % of reading		
	$3 \text{ M}\Omega$ to $10 \text{ M}\Omega$	0.017 % of reading		
	10 MΩ to 30 MΩ	0.066 % of reading		
	$30~\mathrm{M}\Omega$ to $100~\mathrm{M}\Omega$	0.12 % of reading		
	100 MΩ to 300 MΩ	0.51 % of reading		
	300 MΩ to 1 000 MΩ	1.3 % of reading	Resistance Substituter	
Temperature Calibration, Indication and Control Equipment Used with RTD Type Pt 385, $100 \Omega^{FO}$	-200 °C to 800 °C	0.077 °C	Fluke Calibrator 5500A Electrical Simulation of RTD Output	ATE-048 Internal Procedure

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Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Temperature Calibration, Indication and Control Equipment Used with RTD Type Pt 3916, $100 \Omega^{FO}$	-200 °C to 600 °C	0.071 °C	Fluke Calibrator 5500A Electrical Simulation of RTD Output	ATE-048 Internal Procedure
Temperature Calibration, Indication and Control Equipment Used with RTD Type Pt 3926, $100 \Omega^{FO}$	-200 °C to 600 °C	0.077 °C	of RTD Guiput	
Temperature Calibration, Indication and Control Equipment Used with RTD Type Cu $10 \Omega^{FO}$	-100 °C to 250 °C	0.31 °C		
Temperature Calibration, Indication and Control Equipment Used with RTD Type Ni 120 Ω ^{FO}	-80 °C to 250 °C	0.099 °C	7	
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type B ^{FO}	600 °C to 1 800 °C	0.31 °C	Fluke Calibrator 5500A Electrical Simulation of Thermocouple	
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type E ^{FO}	-250 °C to 1 000 °C	0.15 °C	Output	
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type J ^{FO}	-210 °C to 1 200 °C	0.15 °C		
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type K ^{FO}	-200 °C to 1 370 °C	0.17 °C		
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type R ^{FO}	-0 °C to 1 760 °C	0.34 °C		
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type S ^{FO}	-0 °C to 1 760 °C	0.37 °C		





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Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Temperature Calibration,	-250 °C to 400 °C	0.15 °C	Fluke Calibrator	ATE-048
Indication and Control			5500A Electrical	Internal Procedure
Equipment Used with			Simulation of	
Thermocouple Type T ^{FO}			Thermocouple Output	
Temperature Calibration,	-200 °C to 800 °C	0.11 °C	Altek Calibrator 211	ATE-084
Indication and Control			Electrical Simulation	Internal Procedure
Equipment Used with RTD			of RTD Measure	
Type Pt 385, $100 \Omega^{FO}$		<u> </u>		
Temperature Calibration,	-100 °C to 600 °C	0.11 °C		
Indication and Control				
Equipment Used with RTD				
Type Pt 3916, 100 Ω				
Temperature Calibration,	-200 °C to 600 °C	0.11 °C		
Indication and Control				
Equipment Used with RTD			/ /	
Type Pt 3926, $100 \Omega^{FO}$				
Temperature Calibration,	-100 °C to 250 °C	0.32 °C		
Indication and Control				
Equipment Used with RTD				
Type Cu 10 Ω ^{FO}	/			
Temperature Calibration,	-70 °C to 260 °C	0.12 °C		
Indication and Control			*(
Equipment Used with RTD				
Type Ni 120 Ω^{FO}				
Temperature Calibration,	600 °C to 1 800 °C	0.32 °C	Altek Calibrator 422	
Indication and Control			Electrical Simulation	
Equipment Used with			of Thermocouple	
Thermocouple Type B ^{FO}			Measure	
Temperature Calibration,	-250 °C to 1 000 °C	0.16 °C		
Indication and Control				
Equipment Used with				
Thermocouple Type E ^{FO}				
Temperature Calibration,	-210 °C to 1 200 °C	0.16 °C		
Indication and Control				
Equipment Used with				
Thermocouple Type JFO				
Temperature Calibration,	-200 °C to 1 370 °C	0.18 °C		
Indication and Control				
Equipment Used with				
Thermocouple Type K ^{FO}				





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Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type R ^{FO}	-0 °C to 1 760 °C	0.35 °C	Altek Calibrator 422 Electrical Simulation of	ATE-084 Internal Procedure
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type S ^{FO}	-0 °C to 1 760 °C	0.38 °C	Thermocouple Measure	
Temperature Calibration, Indication and Control Equipment Used with Thermocouple Type T ^{FO}	-250 °C to 400 °C	0.16 °C		
Equipment to Output	3.3 mV to 329 mV	0.006 9 % of reading	Fluke Calibrator	ATE-059
DC Voltage ^{FO}	0.329 V to 3.29 V	0.005 2 % of reading	5500A	Internal Procedure
	3.29 V to 32.9 V	0.005 2 % of reading		
	32.9 V to 329 V	0.005 3 % of reading		
	329 V to 1 000 V	0.005 7 % of reading		
	1 kV to 6 kV	2 % of reading	HI pot Tester 3565D	
Equipment to Output	3 mV to 33 mV	0.11 % of reading	Fluke Calibrator	ATE-061
AC Voltage At the listed frequency	33 mV to 330 mV	0.057 % of reading	5500A	
45 Hz to 10 kHz ^{FO}	0.33 V to 3.3 V	0.033 % of reading		
	3.3 V to 33 V	0.033 % of reading		
	33 V to 330 V	0.043 % of reading		
	330 V to 1 000 V	0.059 % of reading		
Equipment to Output AC Voltage At the listed frequencies 50 to 60 Hz ^{FO}	1 kV to 5 kV	2.1 % of reading	Hi pot Tester 3565D	
Equipment to Measure	2 mV to 200 mV	0.008 7 % of reading	6 ½ DDM	ATE-060
DC Voltage ^{FO}	0.2 V to 2 V	0.006 % of reading	Keithley	Internal Procedure
	2 V to 20 V	0.006 % of reading	1	
	20 V to 200 V	0.006 % of reading	1	
	200 V to 1 000 V	0.007 2 % of reading	1	



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Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Equipment to Measure	1 kV to 6 kV	2 % of reading	Fluke 80K-6	ATE-060
DC Voltage ^{FO}	6 kV to 40 kV	2 % of reading	Fluke 80K-40	Internal Procedure
Equipment to Measure	0 mV to 200 mV	0.093 % of reading	6 ½ DDM Keithley	ATE-062
AC Voltage	0.2 V to 2 V	0.093 % of reading		Internal Procedure
At the listed frequency 50 Hz to 1 kHz ^{FO}	2 V to 20 V	0.097 % of reading		
	20 V to 200 V	0.1 % of reading		
	200 V to 1 000 V	0.11 % of reading]	
Equipment to Measure	0.75 kV to 6 kV	5 % of reading	Fluke 80k-40	
AC Voltage At the listed frequency 50 Hz to 60 kHz ^{FO}	6 kV to 28 kV	5 % of reading	Internal Procedure ATE-062	
pH Meter ^{FO}	-1 000 mV to 1 000 mV	0.12 % of reading	Simulator of pH and	ATE-059
	(Up to 14 pH)		Measure pH/mV Calibrator HANNA	Internal Procedure

Thermodynamic

Thermodynamic				
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Humidity Meters	10 % RH to 33 % RH	0.7 % RH	Thermo-hygrometer	ATE-010 Internal Procedure
and Recorders ^{FO}	34 % RH to 75 % RH	0.9 % RH		
	76 % RH to 95 % RH	1.3 % RH		
IR Thermometers ^{FO}	25 °C to 300 °C	1.1 °C	Blackbody and Digital	ATE-085 Internal Procedure
	300 °C to 600 °C	1.4 °C	Thermometer $\varepsilon = 0.95$ $\lambda = (8 \text{ to } 14) \mu\text{m}$	
	600 °C to 800 °C	1.5 °C		
	800 °C to 1 000 °C	2 °C		
	1 000 °C to 1 200 °C	2.3 °C		
Thermocouple, RTD,	-40 °C to 300 °C	0.05 °C	Thermometer RTD Fluke 1552A Thermometer RTD Omega and Dry Block Ametek, ThermaCal Type K Thermocouple	ATE-009 Internal Procedure
Bimetal, Recorder	300 to 500 °C	0.23 °C		
Temperature and Thermometer Digital	500 °C to 600 °C	0.23 °C		
Thermometer Digital	600 °C to 800 °C	0.93 °C		
	800 °C to 1 000 °C	1.4 °C		
	1 000 °C to 1 200 °C	2 °C	and Muffle	
Liquid in Glass Thermometer ^{FO}	-40 °C to 300 °C	0.05 °C	RTD and Thermometer and Dry Block, Ametek, ThermaCal	ATE-0080 Internal Procedure





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Accreditation is granted to the facility to perform the following calibrations:

Thermodynamic

Thermodynamic				
MEASURED	RANGE	CALIBRATION AND	CALIBRATION	CALIBRATION
INSTRUMENT,	(AND SPECIFICATION	MEASUREMENT	EQUIPMENT AND	MEASUREMENT
QUANTITY OR GAUGE	WHERE APPROPRIATE)	CAPABILITY EXPRESSED	REFERENCE	METHOD OR
		AS AN UNCERTAINTY (±)	STANDARDS USED	PROCEDURES USED
Ovens, Furnaces, Dry	-80 °C to 300 °C	0.05 °C	Thermometer RTD	ATE-009
Block, Baths, Muffles,	300 °C to 500 °C	0.23 °C	Fluke 1552A	Internal Procedure
and Incubators ^{FO}		V	Thermometer RTD	
and moustions	500 °C to 600 °C	0.23 °C	Omega	
				-
	600 °C to 800 °C	0.93 °C	Type K Thermocouple	
	800 °C to 1 000 °C	1.4 °C	and Amprobe TMB-52	
l .		11.1 0	Indicator	
	1 000 °C to 1 200 °C	2 °C	marcator	
	1			1

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location.
- 4. The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations.
- 5. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 6. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 7. The term Wt represents weight in pounds or grams (including SI multiple and submultiple units) appropriate to the uncertainty statement.